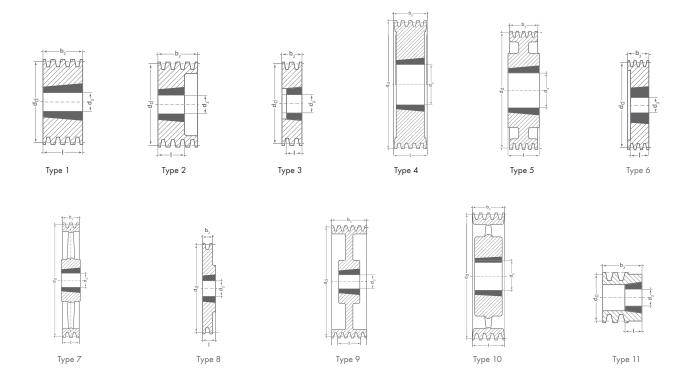
optibelt KS V-Grooved Pulleys - Balancing, Surcharges for Finished Bores



Balancing:

The list prices apply, as per VDI 2060, to cast iron pulleys balanced in one plane as follows: Grade G 16 for \varnothing $d_d \le 400$ mm at n = 1500 rpm, for \varnothing $d_d > 100$ rp

Balancing is carried out minus the key on a smooth mandrel. Machines where the rotors are balanced with an adjusting spring inserted in the shaft end must be ordered as follows: "Balanced with finished bore without key on a smooth mandrel without inserted spring".

We recommend balancing in two planes grade G 16 or better if $v \ge 30$ m/sec. or if the ratio between datum diameter and pulley face width d_d : $b_2 < 4$ at v > 20 m/sec. Surcharges for balancing on request. Please give pulley operating speed.

We reserve the right to make technical changes.