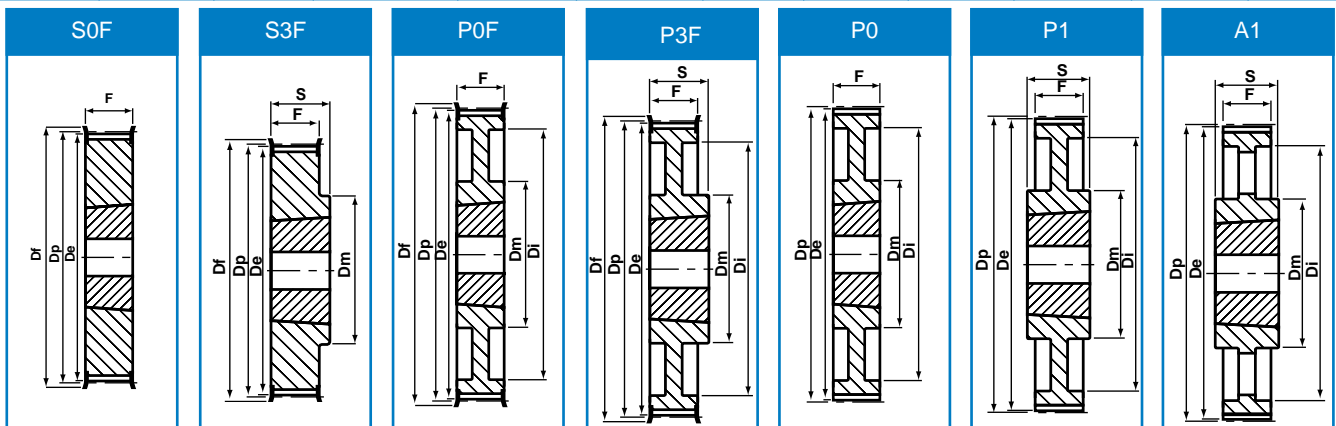


## Timing Taper Bore

### Light (L) - 3/8" (9.525 mm) pitch pulleys for L050 - 1/2" (12.7 mm) wide belts

Product Designation	Number of Teeth	Type	Bush Size	De	Dp	Df	Dm	Di	F	S	Weight kgf
18-L-050	18	S3F	1108	54	54.57	60	43	-	19	22	0.2
19-L-050	19	S3F	1108	57	57.61	63	43	-	19	22	0.2
20-L-050	20	S3F	1108	60	60.64	67	48	-	19	22	0.2
21-L-050	21	S3F	1108	63	63.77	70	48	-	19	22	0.3
22-L-050	22	S3F	1108	66	66.70	75	51	-	19	22	0.3
23-L-050	23	S3F	1108	69	69.73	79	54	-	19	22	0.4
24-L-050	24	S3F	1108	72	72.77	79	54	-	19	22	0.4
25-L-050	25	S3F	1108	75	75.80	87	56	-	19	22	0.5
26-L-050	26	S3F	1108	78	78.83	87	60	-	19	22	0.5
27-L-050	27	S3F	1108	81	81.86	91	65	-	19	22	0.6
28-L-050	28	S3F	1108	84	84.89	91	65	-	19	22	0.6
30-L-050	30	S3F	1108	90	90.96	97	70	-	19	22	0.8
32-L-050	32	S3F	1108	96	97.02	102	74	-	19	22	0.9
36-L-050	36	S3F	1108	108	109.15	120	87	-	19	22	1.2
40-L-050	40	S3F	1210	121	121.28	128	87	-	19	25	1.5
48-L-050	48	P3F	1210	145	145.53	150	88	124	19	25	2.3
60-L-050	60	P1	1610	181	181.91	-	92	166	19	25	2.0
72-L-050	72	A1	1610	218	218.30	-	92	202	19	25	3.0
84-L-050	84	A1	1610	254	254.68	-	106	236	19	25	4.0
96-L-050	96	A1	2012	290	291.06	-	106	270	19	32	5.5
120-L-050	120	A1	2012	363	363.83	-	106	343	19	32	6.8



### for L075 - 3/4" (19.05 mm) wide belts

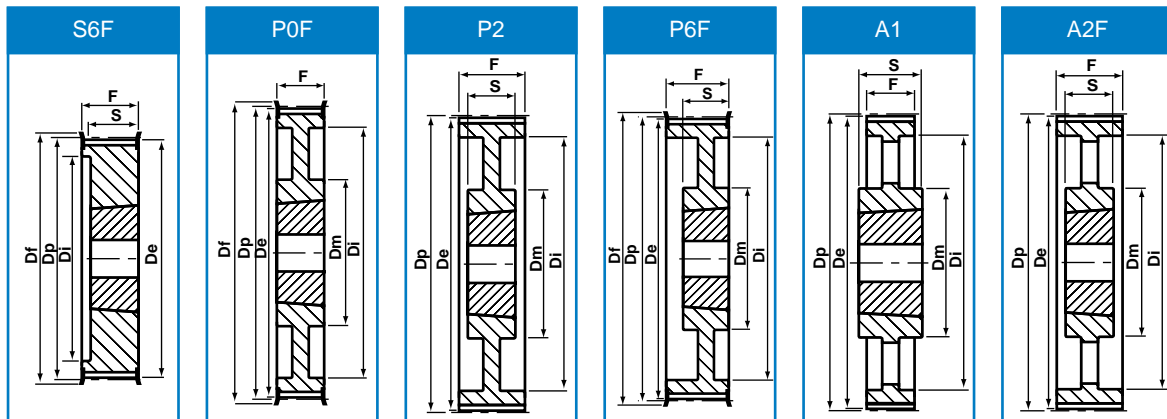
Product Designation	Number of Teeth	Type	Bush Size	De	Dp	Df	Dm	Di	F	S	Weight kgf
18-L-075	18	S0F	1108	54	54.57	60	-	-	25.4	-	0.2
19-L-075	19	S0F	1108	57	57.61	63	-	-	25.4	-	0.3
20-L-075	20	S0F	1108	60	60.64	67	-	-	25.4	-	0.3
21-L-075	21	S0F	1108	63	63.67	70	-	-	25.4	-	0.4
22-L-075	22	S0F	1108	66	66.70	75	-	-	25.4	-	0.4
23-L-075	23	S0F	1108	69	69.73	79	-	-	25.4	-	0.4
24-L-075	24	S0F	1108	72	72.77	79	-	-	25.4	-	0.5
25-L-075	25	S0F	1108	75	75.80	87	-	-	25.4	-	0.6
26-L-075	26	S0F	1108	78	78.83	87	-	-	25.4	-	0.6
27-L-075	27	S0F	1108	81	81.86	91	-	-	25.4	-	0.7
28-L-075	28	S0F	1108	84	84.89	91	-	-	25.4	-	0.7
30-L-075	30	S0F	1108	90	90.96	97	-	-	25.4	-	0.9
32-L-075	32	S0F	1108	96	97.05	102	-	-	25.4	-	1.0
36-L-075	36	S0F	1210	108	109.15	120	-	-	25.4	-	1.2
40-L-075	40	S0F	1210	121	121.28	128	-	-	25.4	-	1.7
48-L-075	48	P0F	1610	145	145.53	150	92	124	25.4	-	2.5
60-L-075	60	P0	1610	181	181.91	-	92	166	25.4	25	3.0
72-L-075	72	A0	1610	218	218.30	-	92	202	25.4	25	4.0
84-L-075	84	A1	2012	254	254.68	-	106	236	25.4	32	5.2
96-L-075	96	A1	2012	290	291.06	-	106	270	25.4	32	6.5
120-L-075	120	A1	2012	363	363.83	-	106	343	25.4	32	7.6

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# Timing Taper Bore

## Light (L) - 3/8" (9.525 mm) pitch pulleys for L100 - 1" (25.4 mm) wide belts

Product Designation	Number of Teeth	Type	Bush Size	De	Dp	Df	Dm	Di	F	S	Weight kgf
18-L-100	18	S6F	1108	54	54.57	60	-	38	32	22	0.2
19-L-100	19	S6F	1108	57	57.61	63	-	38	32	22	0.3
20-L-100	20	S6F	1108	60	60.64	67	-	45	32	22	0.4
21-L-100	21	S6F	1108	63	63.67	70	-	47	32	22	0.4
22-L-100	22	S6F	1108	66	66.70	75	-	51	32	22	0.4
23-L-100	23	S6F	1108	69	69.73	79	-	54	32	22	0.5
24-L-100	24	S6F	1108	72	72.77	79	-	54	32	22	0.6
25-L-100	25	S6F	1108	75	75.80	87	-	56	32	22	0.6
26-L-100	26	S6F	1108	78	78.83	87	-	60	32	22	0.7
27-L-100	27	S6F	1108	81	81.86	91	-	62	32	22	0.8
28-L-100	28	S6F	1108	84	84.89	91	-	65	32	22	0.8
30-L-100	30	S6F	1210	90	91.96	97	-	71	32	25	0.9
32-L-100	32	S6F	1210	96	97.02	102	-	75	32	25	1.0
36-L-100	36	S6F	1210	108	109.15	120	-	89	32	25	1.4
40-L-100	40	S6F	1610	121	121.28	128	-	101	32	25	1.7
48-L-100	48	P6F	1610	145	145.53	150	92	124	32	25	2.7
60-L-100	60	P2	1610	181	181.91	-	92	166	32	25	2.4
72-L-100	72	A1	2012	218	218.30	-	106	202	32	32	4.4
84-L-100	84	A1	2012	254	254.68	-	106	236	32	32	6.0
96-L-100	96	A1	2012	290	291.06	-	106	270	32	32	7.1
120-L-100	120	A1	2012	363	363.83	-	106	343	32	32	8.5



## Heavy (H) - 1/2" (12.7 mm) pitch pulleys for H100 - 1" (25.4 mm) wide belts

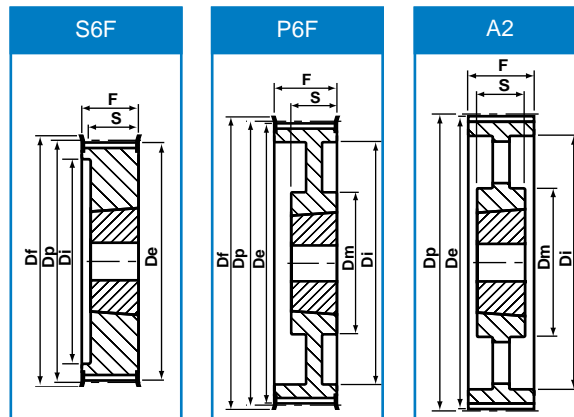
Product Designation	Number of Teeth	Type	Bush Size	De	Dp	Df	Dm	Di	F	S	Weight kgf
16-H-100	16	S6F	1108	63	64.68	71	-	45	32	22	0.4
18-H-100	18	S6F	1210	71	72.77	79	-	52	32	25	0.5
19-H-100	19	S6F	1210	75	76.81	83	-	56	32	25	0.6
20-H-100	20	S6F	1210	79	80.85	87	-	60	32	25	0.7
21-H-100	21	S6F	1210	84	84.89	91	-	63	32	25	0.8
22-H-100	22	S6F	1210	88	88.94	94	-	67	32	25	0.9
23-H-100	23	S6F	1210	92	92.98	102	-	70	32	25	0.9
24-H-100	24	S6F	1610	96	97.02	102	-	75	32	25	1.0
25-H-100	25	S6F	1610	100	101.06	112	-	79	32	25	1.0
26-H-100	26	S6F	1610	104	105.11	112	-	83	32	25	1.2
27-H-100	27	S6F	1610	108	109.15	120	-	87	32	25	1.3
28-H-100	28	S6F	1610	112	113.19	120	-	91	32	25	1.5
30-H-100	30	S6F	1610	120	121.28	128	-	99	32	25	1.7
32-H-100	32	P6F	1610	128	129.36	135	92	108	32	25	2.0
36-H-100	36	P6F	1610	144	145.53	158	92	124	32	25	2.7
40-H-100	40	P6F	1610	160	161.70	168	92	140	32	25	3.6
44-H-100	44	P0F	2012	177	177.87	184	106	153	32	32	3.8
48-H-100	48	P0F	2012	193	194.04	200	106	169	32	32	4.2
60-H-100	60	A2F	2012	241	242.55	-	106	223	32	32	4.8
72-H-100	72	A2F	2012	290	291.06	-	106	270	32	32	5.7
84-H-100	84	A2F	2012	338	339.57	-	106	318	32	32	6.8
96-H-100	96	A1	2517	387	388.08	-	119	366	32	45	8.2

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## Timing Taper Bore

for H150 - 1.1/2" (38.1 mm) wide belts

Product Designation	Number of Teeth	Type	Bush Size	De	Dp	Df	Dm	Di	F	S	Weight kgf
18-H-150	18	S6F	1210	71	72.77	79	-	53	46	25	0.6
19-H-150	19	S6F	1210	75	76.81	83	-	56	46	25	0.7
20-H-150	20	S6F	1210	79	80.85	87	-	60	46	25	0.8
21-H-150	21	S6F	1210	84	84.89	91	-	64	46	25	1.0
22-H-150	22	S6F	1210	88	88.94	94	-	68	46	25	1.2
23-H-150	23	S6F	1610	92	92.98	102	-	71	46	25	1.3
24-H-150	24	S6F	1610	96	97.02	102	-	74	46	25	1.0
25-H-150	25	S6F	1610	100	101.06	112	-	78	46	25	1.2
26-H-150	26	S6F	1610	104	105.11	112	-	82	46	25	1.4
27-H-150	27	S6F	1610	108	109.15	120	-	87	46	25	1.6
28-H-150	28	S6F	1610	112	113.19	120	-	91	46	25	1.8
30-H-150	30	S6F	1610	112	121.28	128	-	99	46	25	2.3
32-H-150	32	P6F	1610	128	129.36	135	92	108	46	25	2.3
36-H-150	36	P6F	1610	144	145.53	158	92	124	46	25	3.1
40-H-150	40	P6F	1610	160	161.70	168	92	140	46	25	4.0
44-H-150	44	P6F	2012	177	177.87	184	106	153	46	32	4.4
48-H-150	48	P6F	2012	193	194.04	200	106	169	46	32	4.8
60-H-150	60	A2	2012	241	242.55	-	106	223	46	32	5.4
72-H-150	72	A2	2012	290	291.06	-	106	270	46	32	6.5
84-H-150	84	A2	2012	338	339.57	-	106	320	46	32	8.4
96-H-150	96	A2	2517	387	388.08	-	119	366	46	45	11.0



for H200 - 2" (50.8 mm) wide belts

Product Designation	Number of Teeth	Type	Bush Size	De	Dp	Df	Dm	Di	F	S	Weight kgf
18-H-200	18	S6F	1210	71	72.77	79	-	52	58	25	0.8
19-H-200	19	S6F	1210	75	76.81	83	-	56	58	25	0.9
20-H-200	20	S6F	1610	79	80.85	87	-	60	58	25	1.0
21-H-200	21	S6F	1610	84	84.89	91	-	64	58	25	1.7
22-H-200	22	S6F	1610	88	88.94	94	-	68	58	25	1.5
23-H-200	23	S6F	1610	92	92.98	102	-	71	58	25	1.8
24-H-200	24	S6F	1610	96	97.02	102	-	74	58	25	1.5
25-H-200	25	S6F	1610	100	101.06	112	-	78	58	25	1.5
26-H-200	26	S6F	1610	104	105.11	112	-	82	58	25	1.8
27-H-200	27	S6F	1610	108	109.15	120	-	87	58	25	1.9
28-H-200	28	S6F	1610	112	113.19	120	-	91	58	25	2.3
30-H-200	30	S6F	1610	120	121.28	128	-	99	58	25	3.0
32-H-200	32	S6F	2012	128	129.36	135	-	107	58	32	3.0
36-H-200	36	P6F	2012	144	145.53	158	102	124	58	32	3.6
40-H-200	40	P6F	2012	160	161.70	168	106	140	58	32	4.0
44-H-200	44	P6F	2012	177	177.87	184	106	153	58	32	4.6
48-H-200	48	P6F	2517	193	194.04	200	119	169	58	45	7.0
60-H-200	60	A2	2517	241	242.55	-	119	223	58	45	8.0
72-H-200	72	A2	2517	290	291.06	-	119	270	58	45	9.0
84-H-200	84	A2	2517	338	339.57	-	119	320	58	45	10.0
96-H-200	96	A2	2517	387	388.08	-	119	366	58	45	13.4

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## Timing Taper Bore

Heavy (H) - 1/2" (12.7 mm) pitch pulleys for H300 - 3" (76.2 mm) wide belts

Product Designation	Number of Teeth	Type	Bush Size	De	Dp	Df	Dm	Di	F	S	Weight kgf
20-H-300	20	S2F	1615	79	80.85	87	-	65	86	38	1.5
21-H-300	21	S2F	1615	84	84.89	91	-	66	86	38	12.0
22-H-300	22	S2F	1615	88	88.94	94	-	67	86	38	1.6
23-H-300	23	S2F	1615	92	92.98	102	-	71	86	38	1.8
24-H-300	24	S2F	1615	96	97.02	102	-	75	86	38	2.1
25-H-300	25	S2F	1615	100	101.06	112	-	79	86	38	2.0
26-H-300	26	S2F	1615	104	105.11	112	-	83	86	38	2.7
27-H-300	27	S2F	2012	108	109.15	120	-	87	86	32	3.0
28-H-300	28	S2F	2012	112	113.19	120	-	91	86	32	3.4
30-H-300	30	S2F	2012	120	121.28	128	-	99	86	32	3.9
32-H-300	32	S2F	2517	128	129.36	135	-	107	86	45	4.3
36-H-300	36	S2F	2517	144	145.53	158	-	124	86	45	4.5
40-H-300	40	S2F	2517	160	161.70	168	-	137	86	45	6.0
44-H-300	44	P2F	2517	177	177.87	184	119	153	86	45	6.5
48-H-300	48	P2F	2517	193	194.04	200	119	169	86	45	7.6
60-H-300	60	A2	2517	241	242.55	-	119	223	86	45	8.4
72-H-300	72	A2	2517	290	291.06	-	119	270	86	45	10.4
84-H-300	84	A2	2517	338	339.57	-	119	320	86	45	12.5
96-H-300	96	A2	3030	387	338.08	-	150	362	86	76	14.2
120-H-300	120	A2	3030	484	485.10	-	150	460	86	76	18.8

